

Doc Custodian: Safety Professional	Marathon Petroleum Company LP Refining	Doc No: RSW-0126-GV Rev No: 8
Approved By: Safety Supervisor		Garyville Refining Safe Practice
Revision Approval Date: 6/1/2022		Next Review Date: 04/02/2026

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1.0 PURPOSE

The purpose of this Standard Practice is to establish Life Critical Safety Rules and employee and contractor responsibility and accountability for complying with the Life Critical Safety Rules for the Louisiana Refining Division (LRD).

2.0 APPLICATION

- 2.1 The scope of this Standard Practice is to establish the requirements for LRD to implement the Life Critical Safety Rules and the Accountability Standard Practice. It is intended to ensure that employees and contractors are held consistently accountable for compliance with the following Life Critical Safety Rules.
- 2.1.1 **Safe Work Permit** - Obtaining and working under a valid Safe Work Permit when one is required.
- 2.1.2 **Fall Protection** - Protect themselves from a fall from elevated locations.
- 2.1.3 **Confined Space Entry** - Entering a confined space only after receiving a valid Safe Work Permit and following all requirements of the Safe Work Permit while working in and around the confined space.
- 2.1.4 **Energy Isolation** - Complying with the Refinery's Energy Isolation procedure (Lock Out/Tag Out) by ensuring that all energy sources have been identified, isolated, de-energized, and locked out and tagged when required prior to opening equipment or performing maintenance activities.
- 2.1.5 **Hot Work** - Conducting Hot Work only after a Safe Work Permit has been completed, the area has been gas tested and all fire prevention requirements of the Safe Work Permit have been implemented.
- 2.1.6 **Process Safety** - Never bypass critical process safety equipment without following the established procedure and obtaining the proper authorization.
- 2.1.7 **Alky Unit PPE** – Strict adherence to PPE requires is required to prevent serious injuries and illnesses as a result of exposure to the acid catalysts used in alky units.
- 2.1.8 **Cranes and Lifting** – Comply with refinery crane and rigging safe work practices.
- 2.1.9 **Electrical Safe Work Practices**- Strict adherence to Electrical Safe Work Practices in RSP-1162-000, PPE requirements, and required Work Permits when working on or operating energized electrical equipment.

3.0 Procedure

- 3.1 [RSP-1700-000 Life Critical Safety Rules & Accountability](#)

4.0 REVISION HISTORY

Revision Number	Description of Change	Written by	Approved by	Revision Date	Effective Date
0	Original Document	Safety Department	Refinery Mgmt. Team	4/1/2009	4/1/2012
1	2.7.1,5.4, 6.1.7 IDLH Invasive Work	Ritchie Hofmann	Refinery Mgmt. Team	11/1/2009	11/1/2009
2	Revised 2.18 and and 6.1.8 to comply with Corporate changes	Corporate Safety	Safety Dept.	8/26/2011	8/26/2011

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3	3 Year Review – No changes	Safety Department	Safety Dept.	4/1/2012	4/1/2012
4	3 Year Review – No changes	Safety Department	Safety Dept.	4/1/2015	4/1/2015
5	3 Year Review – No changes	Safety Department	Safety Dept.	4/3/2018	4/3/2018
Revision Number	Description of Change	Written by	Approved by	Revision Date	Effective Date
6	Add Electrical Life Critical Safety Rule and Alky PPE	Amanda Fortie	VPP on 8/2/2018 RLT on 8/23/2018	8/24/2018	8/24/2018
7	3 Yr Review	J. Morgan	Safety	4/2/2021	4/6/2021
8	Linking to RSP	J. Morgan	VPP on 4/18/2022 RLT 5/26/2022	5/27/2022	5/27/2022

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APPENDIX A: Accountability Flowchart

